



US009414719B2

(12) **United States Patent**
Gay et al.

(10) **Patent No.:** **US 9,414,719 B2**
(45) **Date of Patent:** **Aug. 16, 2016**

(54) **CORNER SUPPORT PLATFORM**

(56) **References Cited**

(71) Applicant: **2M Products, LLC**, Loveland, CO (US)

U.S. PATENT DOCUMENTS

(72) Inventors: **Michael Lee Gay**, Loveland, CO (US);
Michelle Ann Echelberger, Loveland,
CO (US)

1,019,775	A	3/1912	Forsberg	
1,232,223	A	7/1917	Clarke	
1,265,609	A	5/1918	Carry	
2,127,762	A *	8/1938	Bentz	4/579
2,818,577	A *	1/1958	Kubik et al.	4/611
D190,624	S	6/1961	Morrison et al.	
3,275,283	A	9/1966	Rauch	
3,396,413	A	8/1968	Kaufman	
3,713,180	A	1/1973	Martin	
4,356,575	A	11/1982	Terry	
4,489,448	A	12/1984	Cairo	
4,493,712	A	1/1985	Kampff	
D287,075	S	12/1986	Colin et al.	
D289,840	S	5/1987	Burkes	
4,994,648	A	2/1991	Gil	
5,224,224	A	7/1993	Hintz et al.	
5,228,151	A	7/1993	Livingston-Capoano	
D340,508	S	10/1993	Hocker	
5,331,693	A	7/1994	Peterson et al.	
5,337,525	A	8/1994	Zaccai et al.	
5,340,070	A	8/1994	Soma	
5,341,528	A	8/1994	Sultzbaugh	
D351,647	S	10/1994	Sultzbaugh	
5,425,149	A	6/1995	Crossley et al.	

(73) Assignee: **2M PRODUCTS, LLC**, Loveland, CO
(US)

(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 123 days.

(21) Appl. No.: **14/065,917**

(22) Filed: **Oct. 29, 2013**

(65) **Prior Publication Data**

US 2014/0115774 A1 May 1, 2014

Related U.S. Application Data

(60) Provisional application No. 61/720,053, filed on Oct.
30, 2012.

(51) **Int. Cl.**
A47K 3/00 (2006.01)
A47K 3/28 (2006.01)
A47K 3/12 (2006.01)

(52) **U.S. Cl.**
CPC **A47K 3/281** (2013.01); **A47K 3/125** (2013.01)

(58) **Field of Classification Search**
CPC A47K 3/281; A47K 3/125
USPC 4/611, 571.1, 574.1, 578.1, 579, 594;
D23/304; 297/423.1-423.46

See application file for complete search history.

(Continued)

Primary Examiner — Huyen Le

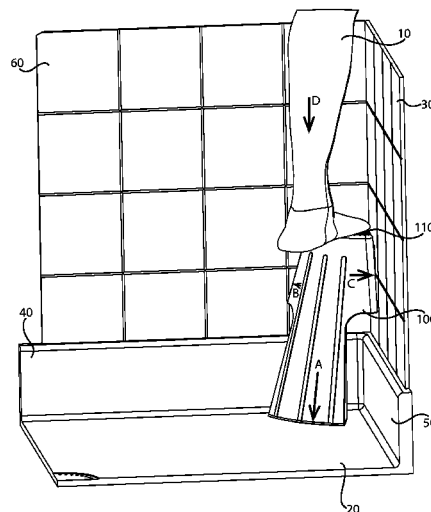
Assistant Examiner — Christine Skubinna

(74) *Attorney, Agent, or Firm* — Dorsey & Whitney LLP

(57) **ABSTRACT**

This invention relates to home furnishings and accessories that utilize corner space of a shower stall as a support platform. The support platform may include a top support surface with two sides positioned to contact two perpendicular walls of the corner. A support frame may connect to the top support surface such that the bottom of the support frame and the top support surface are offset from one another. This offset configuration of the support platform may prevent the support frame from interfering with anything in the area directly below the top support surface.

14 Claims, 12 Drawing Sheets



(56)

References Cited

U.S. PATENT DOCUMENTS

5,465,435	A	11/1995	Malvaez et al.	6,848,368	B2 *	2/2005	Leith	108/42
5,579,545	A	12/1996	Beard	7,266,851	B1	9/2007	Batalini	
5,647,072	A	7/1997	Shaffer et al.	7,310,837	B2	12/2007	Reynolds et al.	
5,732,421	A	3/1998	Scherberger	7,886,376	B2	2/2011	Ray	
D400,382	S	11/1998	Wendt	7,950,078	B2	5/2011	Haupt	
D404,475	S *	1/1999	Livingston-Capoano ... D23/304	7,987,535	B1	8/2011	Tesch	
5,920,926	A	7/1999	Torres	8,161,700	B2	4/2012	Scalise	
6,029,291	A	2/2000	Livingston-Capoano	8,225,435	B2	7/2012	Kik, Jr. et al.	
D422,687	S	4/2000	Livingston-Capoano	8,628,143	B2 *	1/2014	Wald	297/423.39
6,065,251	A *	5/2000	Kindrick 52/36.4	2006/0036198	A1	2/2006	Cafaro et al.	
6,094,756	A	8/2000	Carter	2006/0143820	A1	7/2006	Matthews	
6,115,857	A	9/2000	Bidegain	2006/0207010	A1	9/2006	DeBoer et al.	
6,301,725	B1	10/2001	Harvey	2007/0163039	A1	7/2007	Lee et al.	
6,532,969	B2	3/2003	Nuzzo	2009/0183305	A1	7/2009	Sampaio	
D487,533	S	3/2004	Abbott et al.	2009/0189432	A1	7/2009	Anikin	
				2011/0018327	A1	1/2011	Abolkheir	
				2011/0252561	A1 *	10/2011	Garrels et al.	4/611
				2011/0308007	A1	12/2011	Stevens	

* cited by examiner

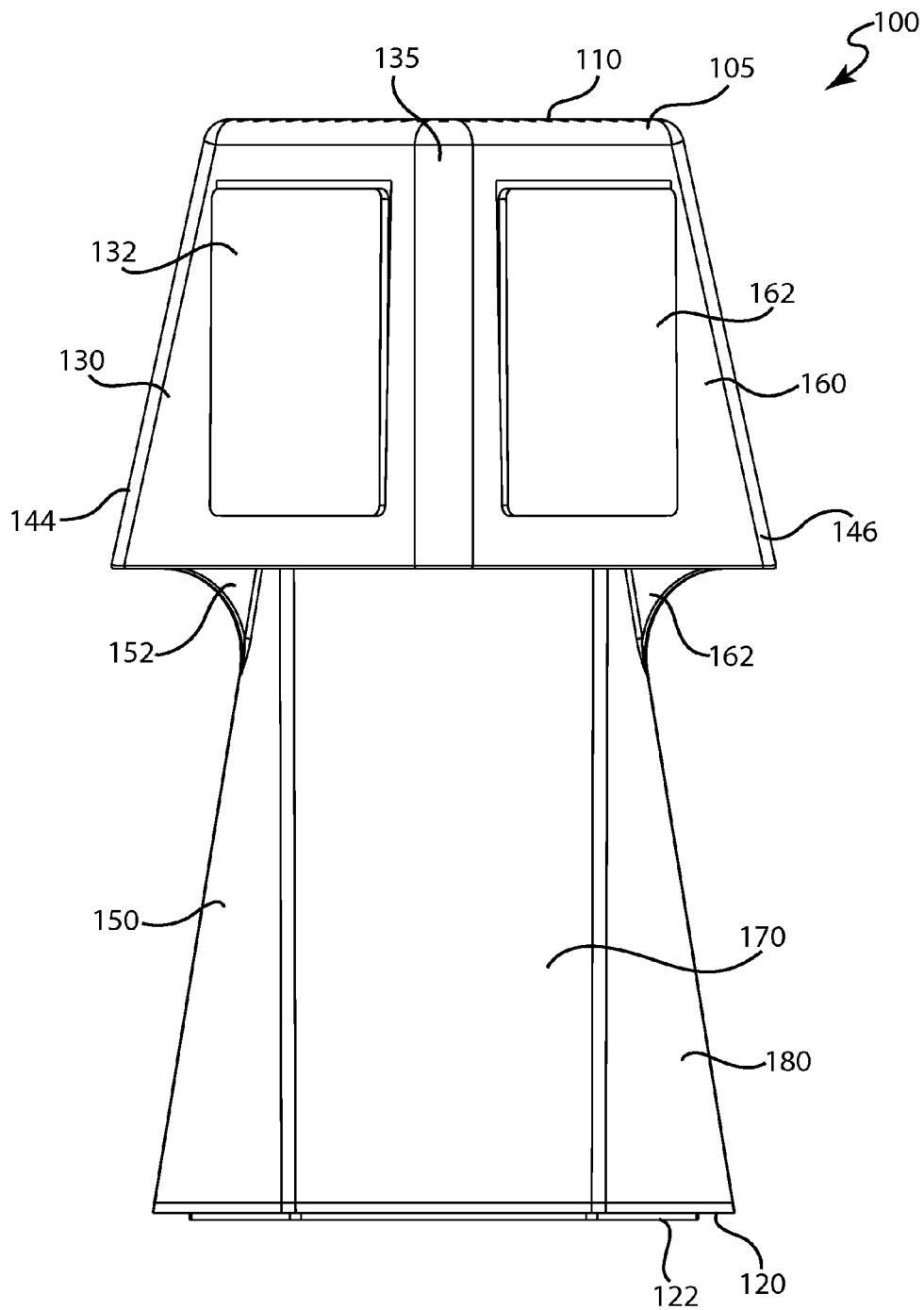


FIG. 1

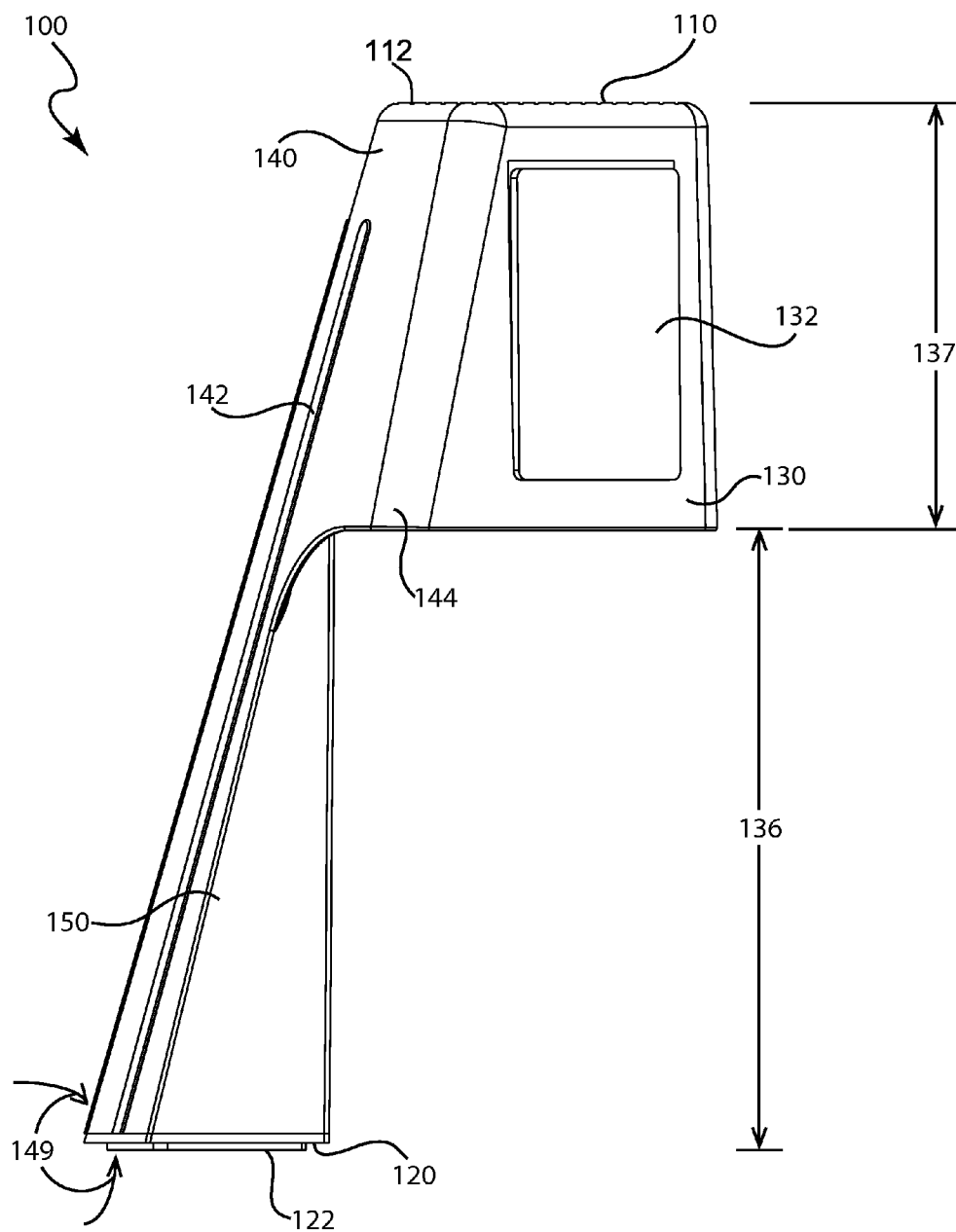


FIG. 2

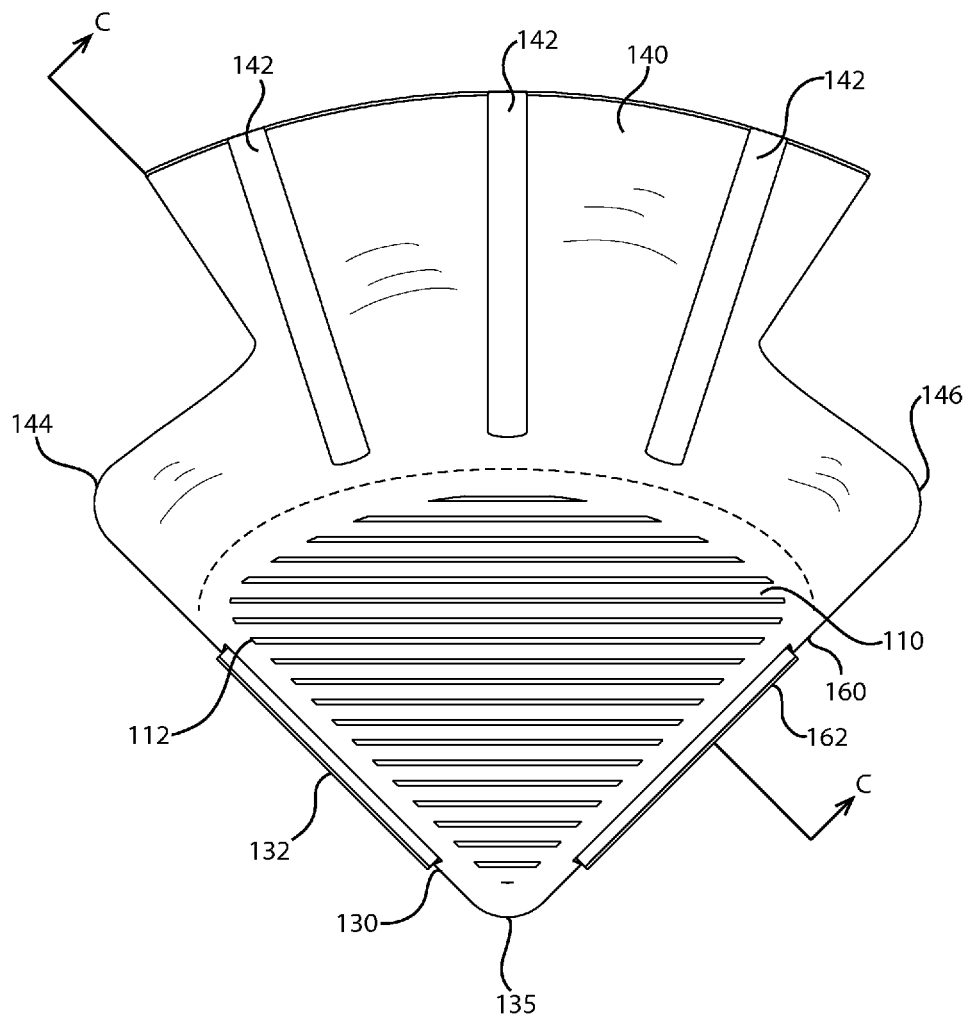
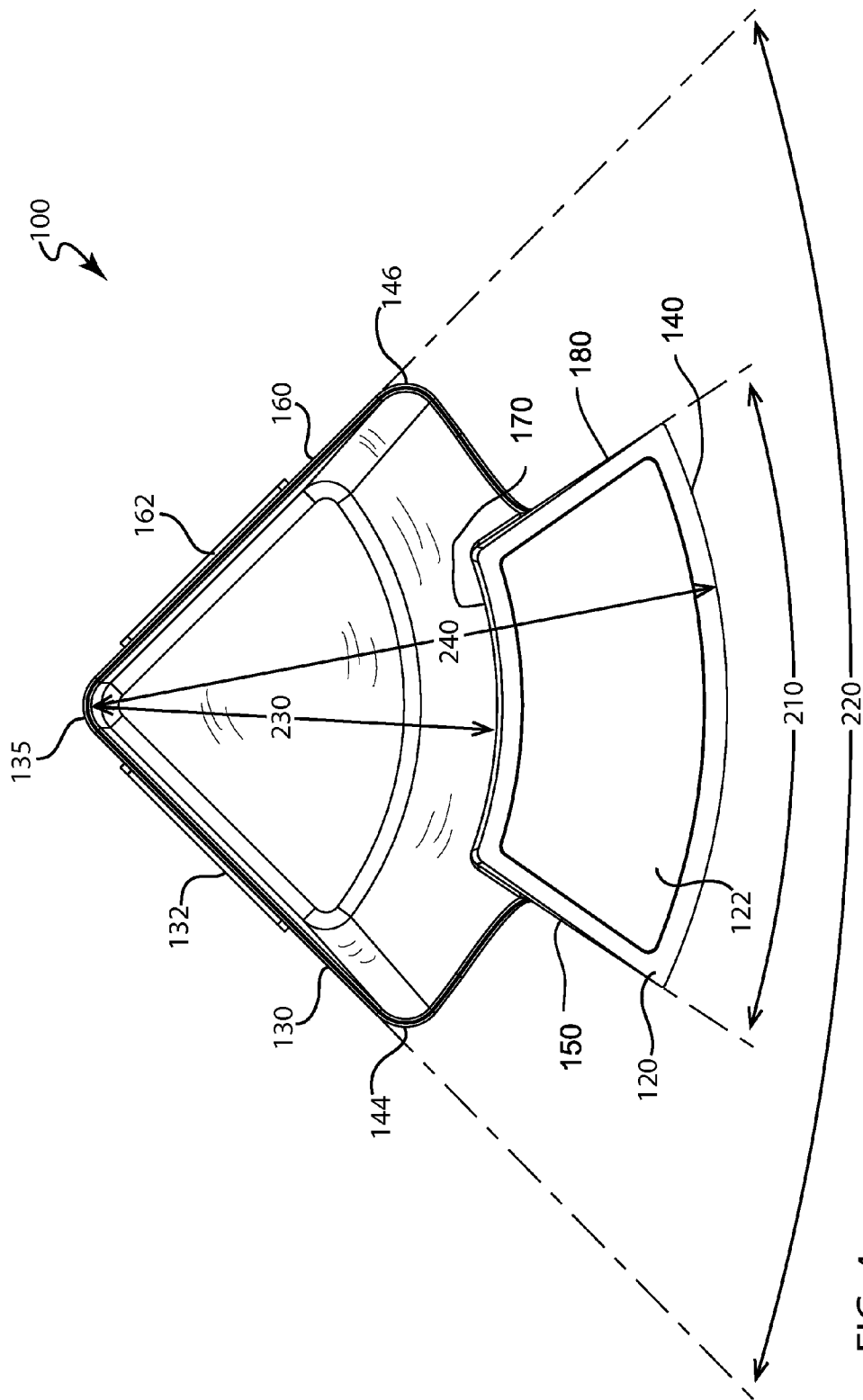


FIG. 3



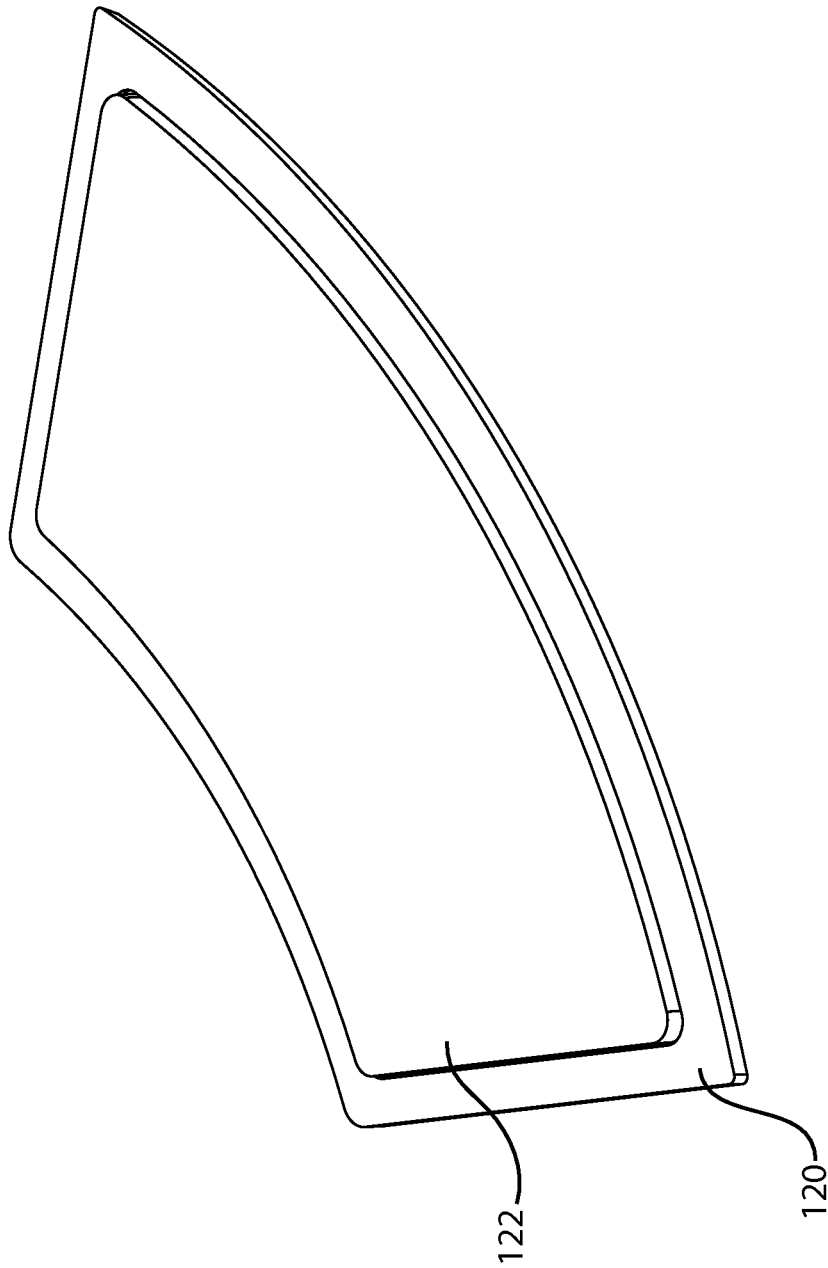


FIG. 5

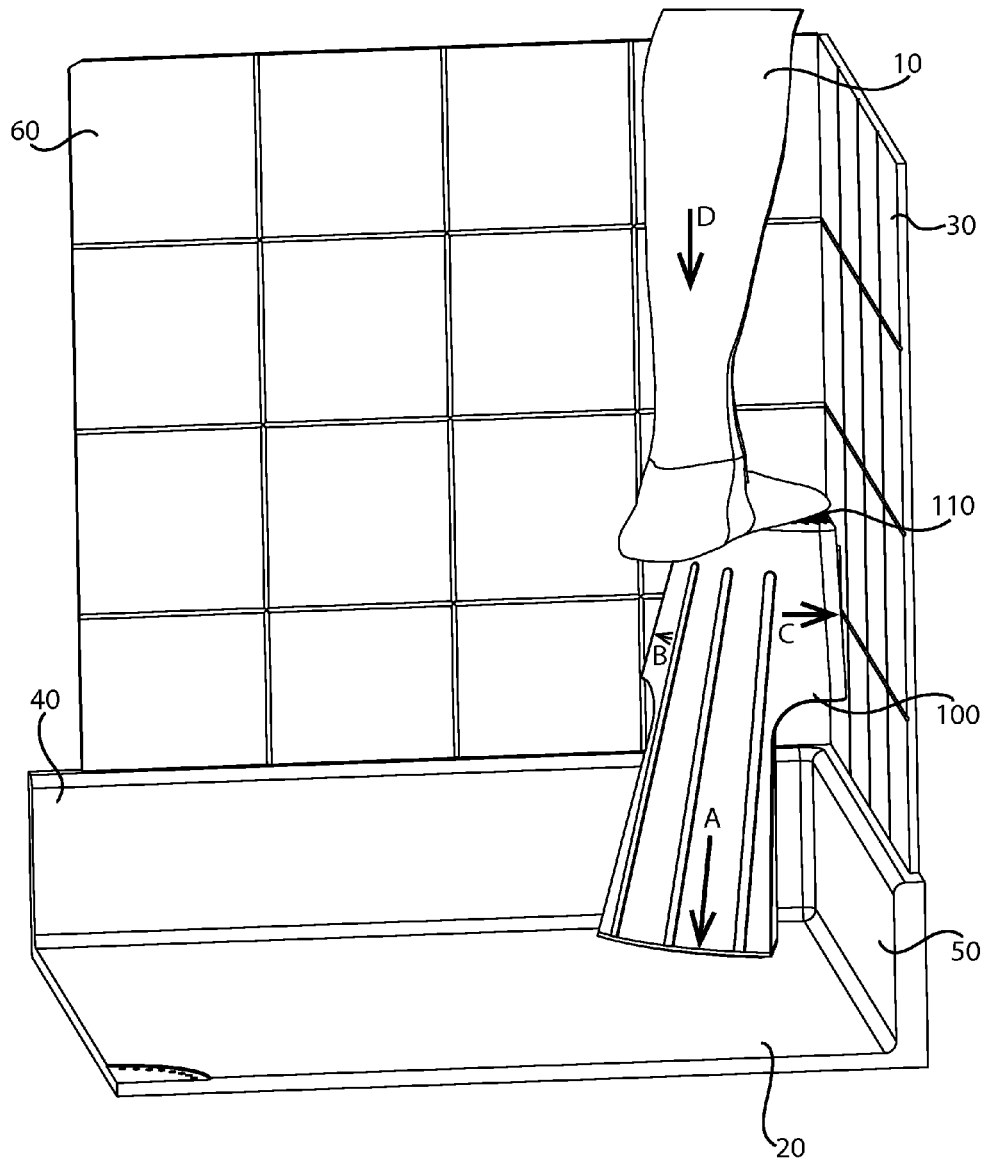


FIG. 6

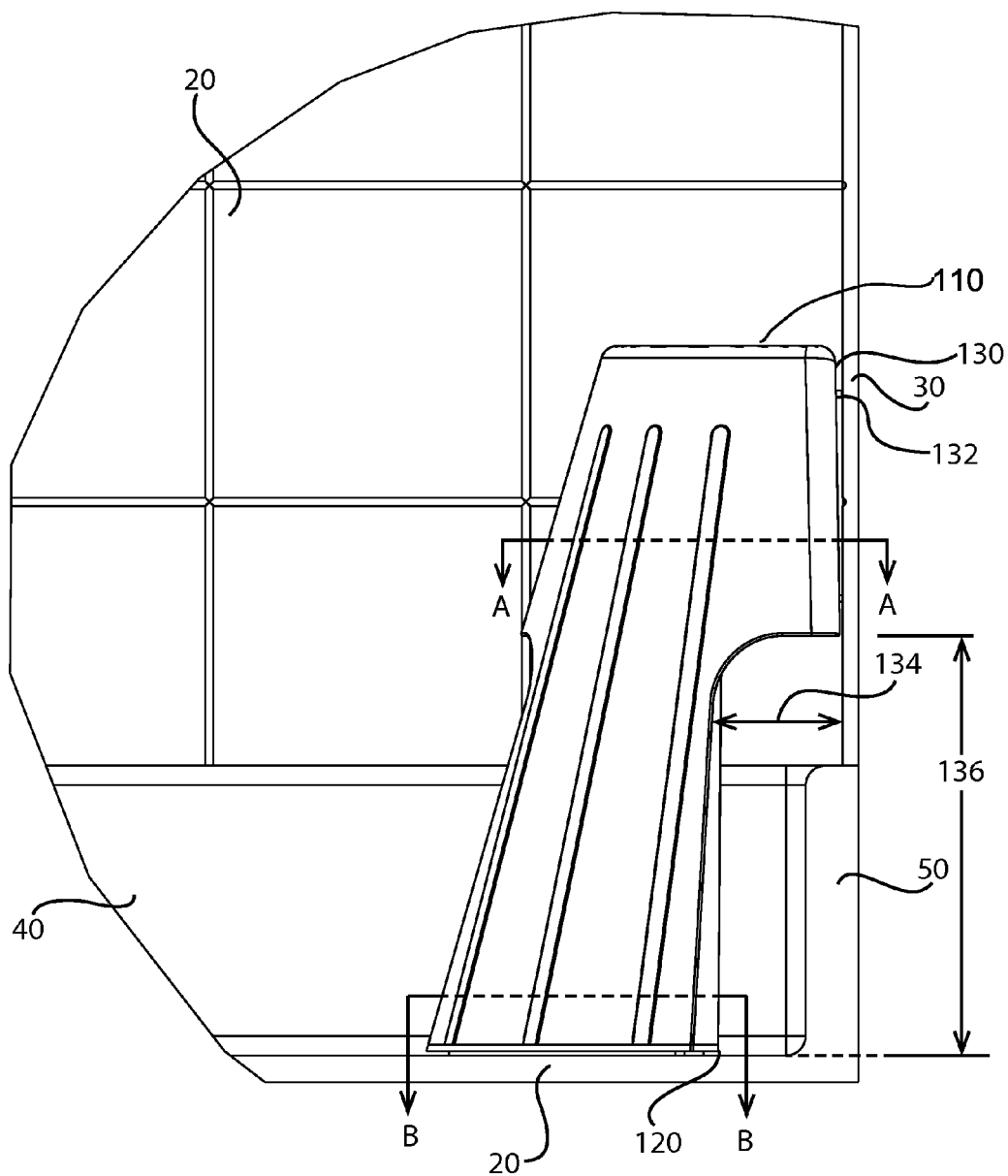


FIG. 7

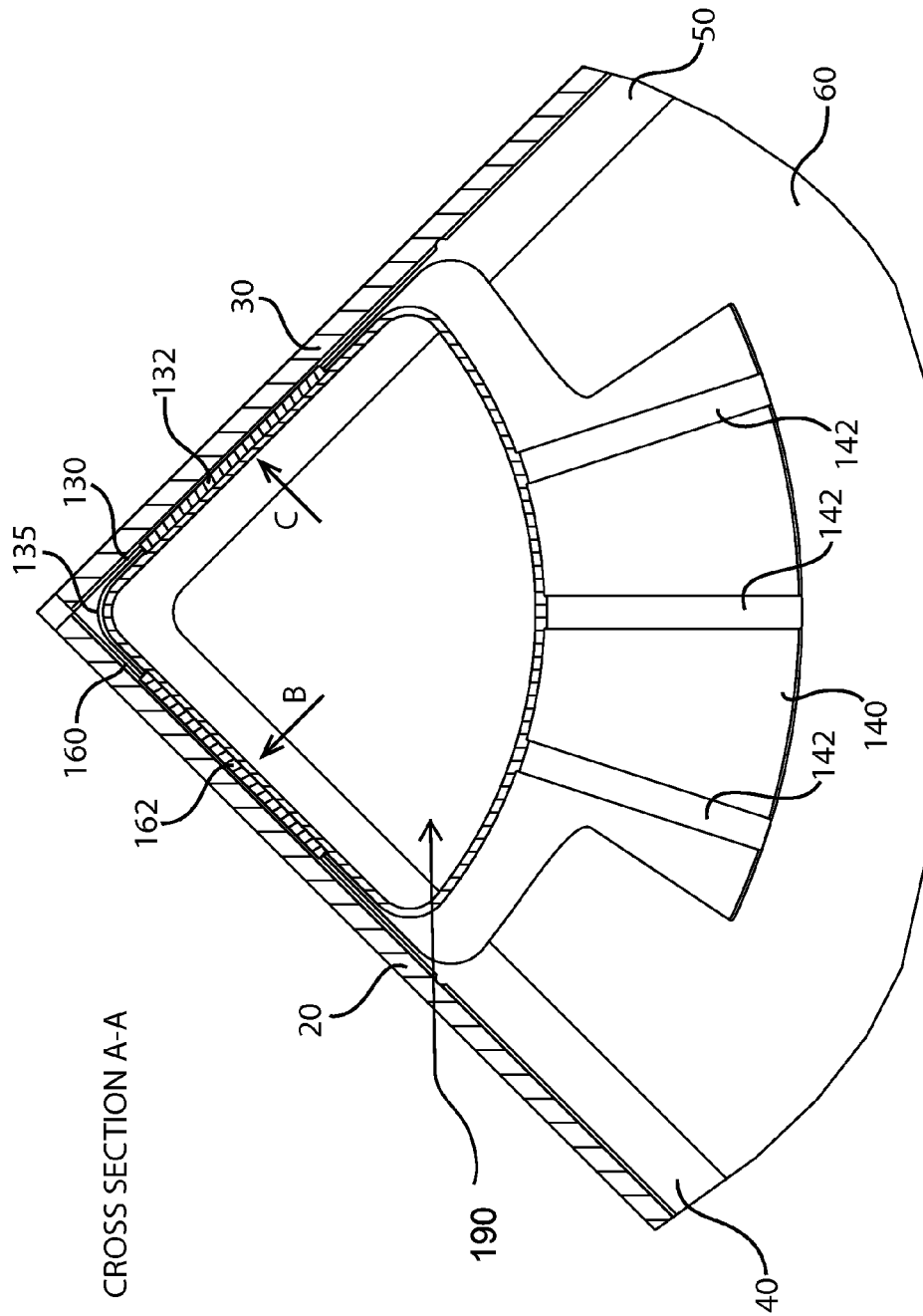


FIG. 8

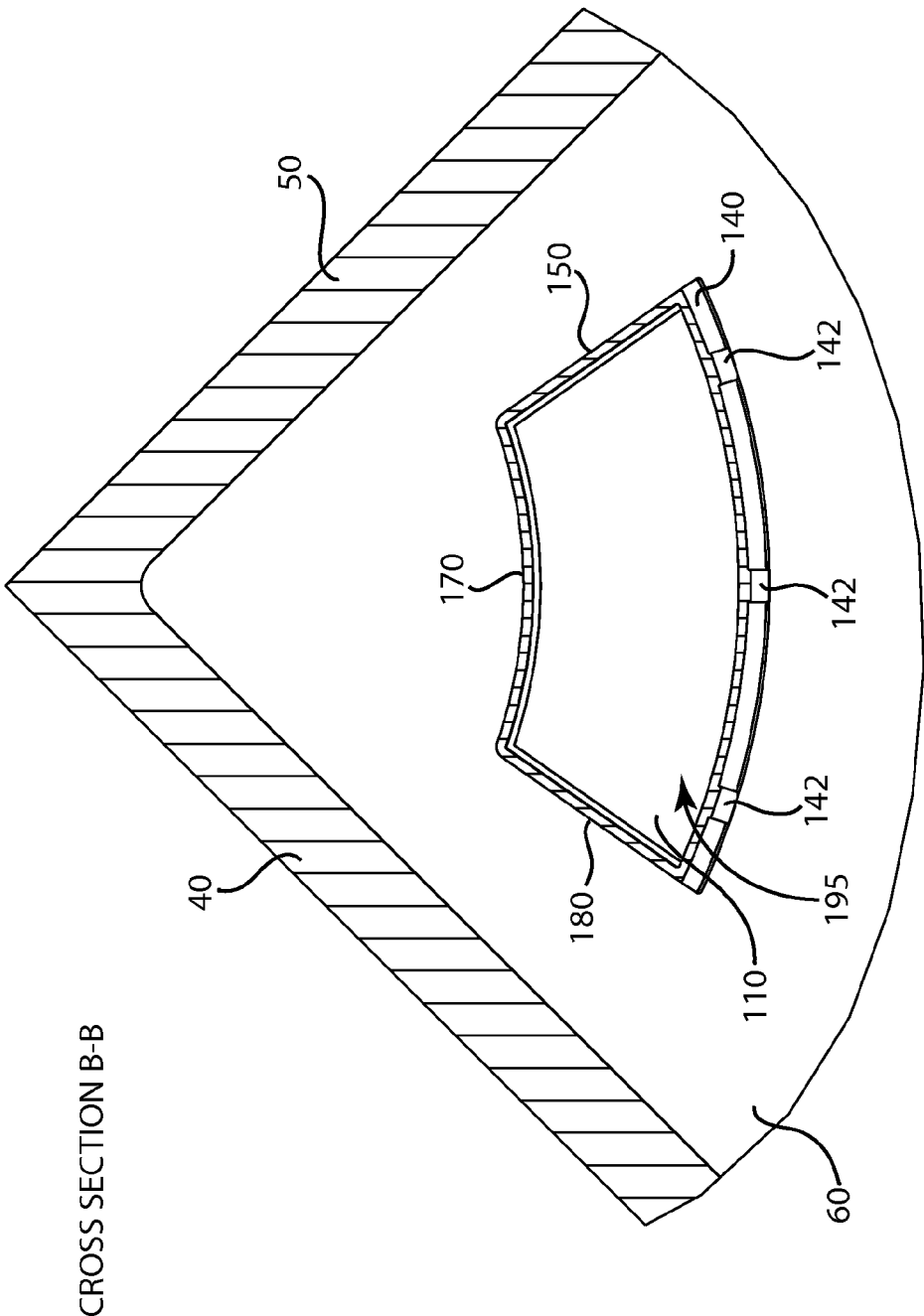
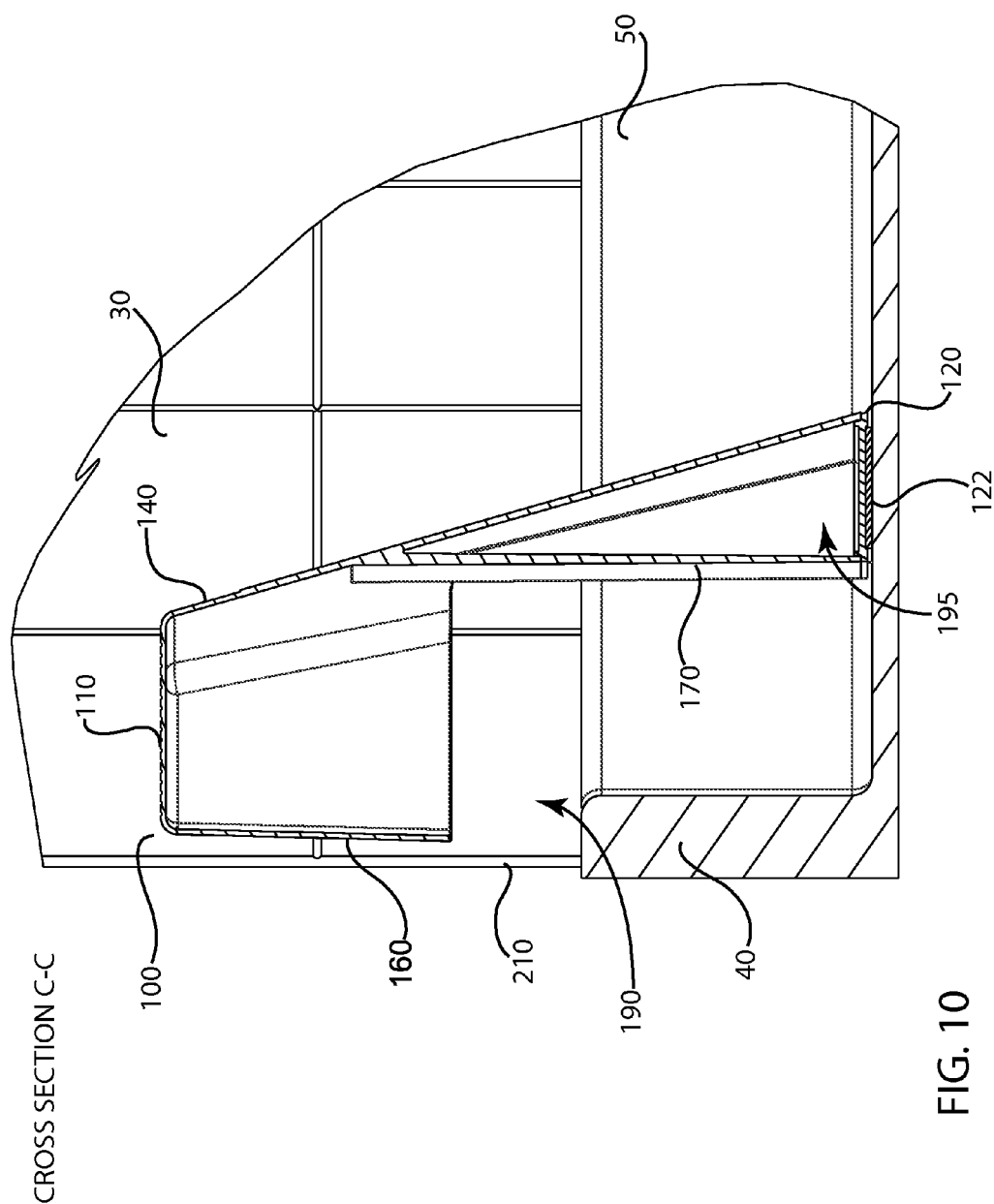


FIG. 9



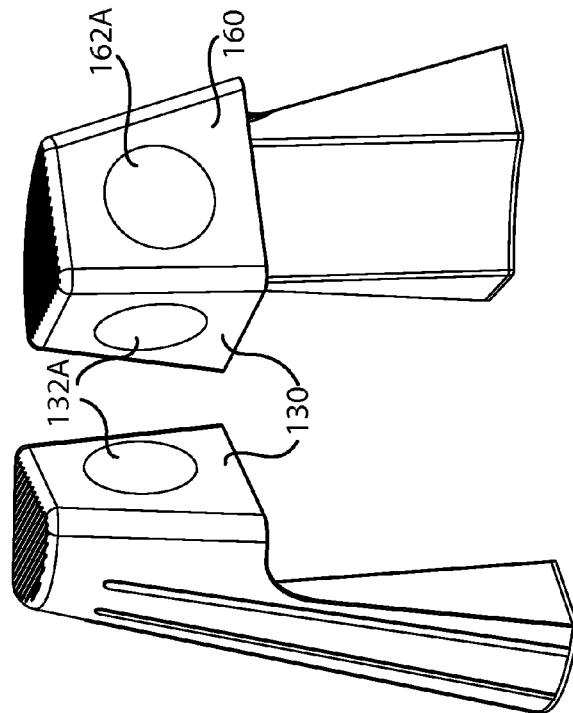


FIG. 11A

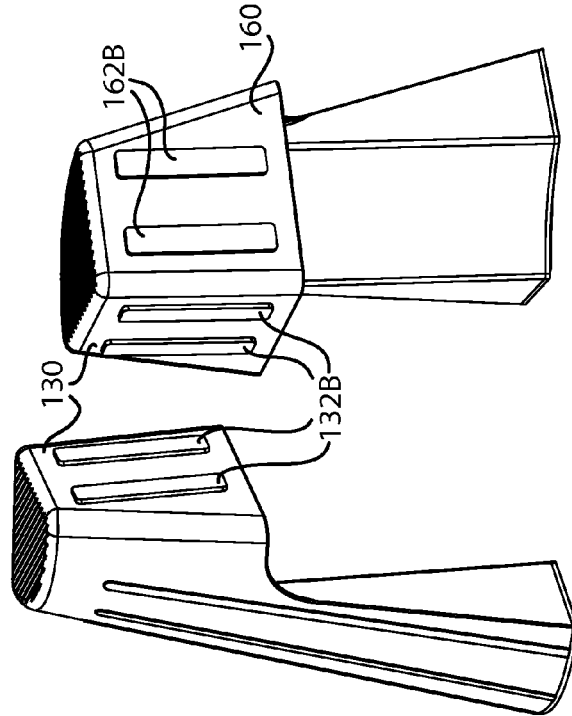


FIG. 11B

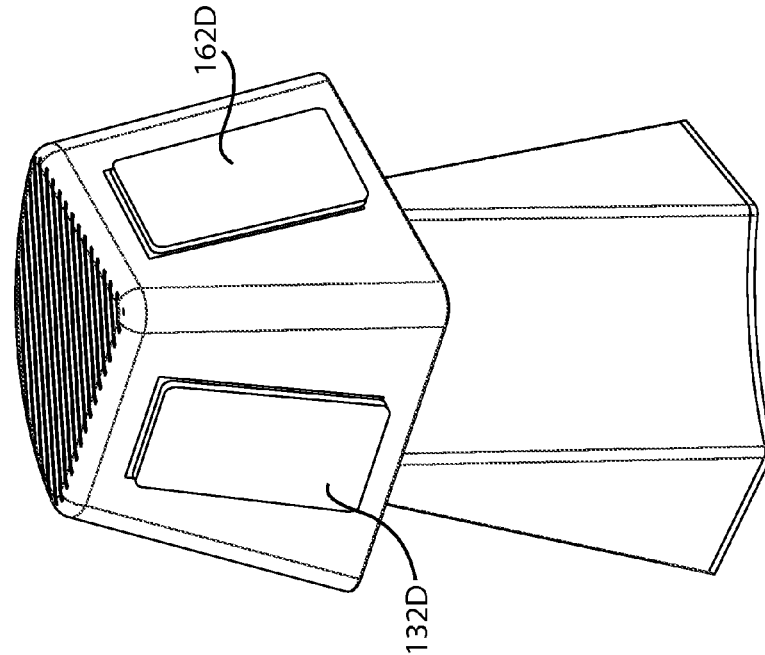


FIG. 11D

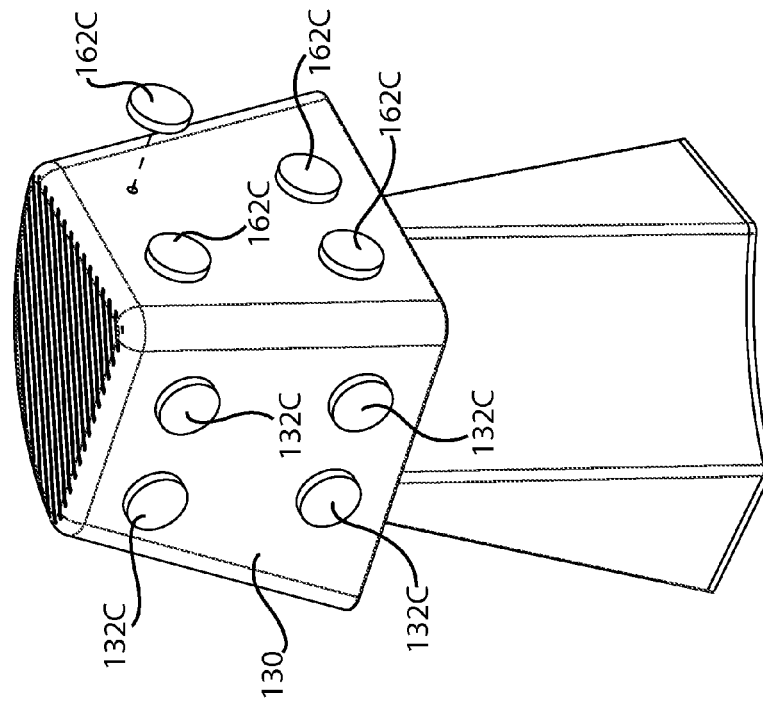


FIG. 11C

1

CORNER SUPPORT PLATFORM**PRIORITY CLAIM**

This application is a non-provisional of and claims the benefit of priority to U.S. Provisional Patent Application No. 61/720,053 entitled "LEG SUPPORT FOR USE IN A SHOWER," filed on Oct. 30, 2012, which is hereby incorporated by reference in its entirety.

TECHNICAL FIELD

This invention relates to home furnishings and accessories.

BACKGROUND

At various times there is a need for a support platform that can be located in the corner of a room. A glaring example of this is in a shower stall. Women generally shave their legs in the shower and as such require some form of support for the elevated leg being shaved. However, shower stalls lack adequate provisions to aid in this task. Shower stalls also tend to have very little space so there is typically inadequate room to address this issue with typical furniture, step stools and the like. Similar problems within the shower stall extend to other areas of the home where a support platform can be used. For example, walls in a home typically have some sort of protrusion near the floor. This protrusion, commonly in the form of a base board, frequently interferes with furniture that is meant to contact the wall. A specific example of this is in a shower stall. In many showers the basin and the wall are not in the same plane. Instead a portion of the basin or something similar protrudes from the wall at the base. As such, it is difficult to keep a step or platform in a shower stall, which is already small, without taking up unnecessary space by having the step/platform unnecessarily far from the wall or with unnecessarily bulky supports holding the step/platform off the floor. One consequence is that typical shower stalls have no suitable place to support one's legs for shaving and that makes shaving legs difficult.

It is therefore desirable to provide an improved support surface for use in the various corners of homes such as in the shower, and in particular a support surface, which addresses the above described problems and/or which more generally offers improvements or an alternative to existing corner support surfaces.

SUMMARY

As variously discussed herein, there is provided a corner support device as defined in the accompanying claims. In accordance with various embodiments, a corner step may comprise a top support surface, a first contact surface, a second contact surface, and connecting walls. The first contact surface may be connected to the top support surface and configured to be parallel to or contact a first wall. The second contact surface may be connected to the top support surface and the first contact surface and may be configured to be parallel to or contact a second wall which is perpendicular to the first wall. The connecting walls may be connected to the top support surface, the first contact surface, and the second contact surface. One or more of the connecting walls may angle away from the top support surface such that the connecting walls do not contact the first wall or second wall while the first contact surface and the second contact surface are in contact with the first wall or the second wall respectively.

2

In accordance with various embodiments, a corner support platform may comprise a top support surface having two sides which are positioned to contact two perpendicular walls which are each perpendicular to the floor. The corner support platform may also comprise a support frame which connects to the top support surface such that the bottom of the support frame and the top support surface are not aligned but are offset from one another. This orientation may be such that the area directly below the top support surface is not occupied by the bottom of the support frame.

A leg support for use in the shower comprises a base module mechanically coupled to a support frame which includes the top supporting surface. The assembly can be supported against two adjacent perpendicular corner walls and floor of a shower and provides sufficient support for a user's leg upon the top portion.

This summary of the disclosure is given to aid understanding, and one of skill in the art will understand that each of the various aspects and features of the disclosure may advantageously be used separately in some instances, or in combination with other aspects and features of the disclosure in other instances.

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will now be described by way of example only with reference to the following figures in which:

FIG. 1 is a back view of a support surface.

FIG. 2 is a right side view of a support surface.

FIG. 3 is a top view of a support surface.

FIG. 4 is a bottom view of a support surface.

FIG. 5 is a top perspective view of a support base of a support surface.

FIG. 6 is a front perspective view of a support surface used in a shower.

FIG. 7 is a front view of a shower stall with a support surface.

FIG. 8 is a cross-section view A-A as shown in FIG. 7 of a support surface.

FIG. 9 is a cross-section view B-B as shown in FIG. 7 of a support surface.

FIG. 10 is a cross-section view C-C as shown in FIG. 3 of a support surface located in a shower.

FIGS. 11A-11D are back perspective views of support surfaces showing various friction surfaces.

DETAILED DESCRIPTION

This invention relates to home furnishings and accessories that utilize corner space of a shower stall as a support platform. The support platform may include a top support surface with two sides positioned to contact two perpendicular walls of the corner. A support frame may connect to the top support surface such that the bottom of the support frame and the top support surface are offset from one another. This offset configuration of the support platform may prevent the support frame from interfering with anything in the area directly below the top support surface.

In accordance with various embodiments, as illustrated in FIG. 1, a corner support structure 100 may include a top support surface 110. The top support surface 110 may be operable to support an item on its upper surface. The top surface 110 may be smooth or textured to provide for additional traction. For example, the top surface 110 may include texture grooves 112. (Also shown in FIG. 3) The texture grooves 112 may be contours in the surface. The contours

may be included at the time of manufacture such as in a plastic injection molding tool. Alternatively the texture grooves may be machined into the surface after manufacture of the corner support structure **100**. The surface may also be textured by applying a textured coating to the surface after manufacture of corner support structure **100**. The corner support structure **100** may further include a contact surface **130** and a contact surface **160**. The top support surface **110** and the contact surfaces **130/160** may be connected. The connection may be at transition **105**. Transition **105** may be any variety of connection between surfaces residing in different planes. For example, transition **105** may be a round, flat, or line connection between top support surface **110** and contact surfaces **130/160**.

In accordance with various embodiments, the contact surface **130** and the contact surface **160** may be perpendicular to one another. However, in other embodiments, the contact surface **130** and the contact surface **160** may reside at angles to one another that reflect an angle between two walls for which the corner support structure is used. The contact surface **130** and the contact surface **160** may intersect at a transition **135**. In various embodiments, transition **135** may be a round transition from contact surface **130** to contact surface **160**. In other embodiments, transition **135** may be a flat transition from contact surface **130** to contact surface **160**, forming another wall. Such a flat transition may avoid interfering with the profile of the intersection corner between two walls for which the corner support structure is used. As discussed in more detail below, contact surfaces **130** and **160** may further include traction pads **132/162** adhered to their surface.

Corner support structure **100** may also include one or more walls that extend from the bottom of the corner support structure **100** up top support surface **110**. The one or more walls may include an interior wall **170**. In one embodiment, interior wall **170** may be substantially vertical. This orientation may aid in manufacturing the corner support structure with a straight pull plastic injection molding process. In another embodiment, interior wall **170** may angle away from the top support surface **110**. Alternatively, interior wall **170** may angle under the top support surface **110**. In one example, the wall **170** may extend up from the bottom of corner support structure **100** to the top support surface **110**. The one or more walls may further include side walls **150/180**. Side walls may be connected at either side of the interior wall **170**. As illustrated in FIG. 2, the one or more walls may further include an exterior wall **140**. Exterior wall **140** may be connected to side walls **150/180**. In accordance with various embodiments, the side walls **150/180**, exterior wall **140** and interior wall **170** may form a support frame for top support surface **110**, contact surface **160** and contact surface **130**. At the bottom of this support frame, the bottom edges of the side walls **150/180**, the exterior wall **140**, and the interior wall **170** all end in the same plane (i.e. the bottom plane of the corner support structure **100**) forming a structure that may contact a floor **20** flatly. In accordance with various embodiments, a base member **120** may be attached to the bottom edges of the walls.

The support frame may have various reinforcing features. For example, as illustrated in FIGS. 2 and 3, exterior wall **140** may include ribs **142**. The ribs **142** may extend along the height of exterior wall **140**. While illustrated with respect to exterior wall **140**, ribs may also reinforce the rest of the support frame such that support frame does not collapse under a force exerted on the top surface **110**.

As illustrated in FIG. 2, the exterior wall **140** may reside at an angle **149** relative to the bottom plane of the corner support structure **100**. The angle **149** may be from 30 degrees to 90 degrees. For example, in one embodiment, the angle may be

74 degrees. It may be noted that the angle may vary based on the height of the corner support structure **100**, the area of the top support surface **110**, and the area of the bottom of the corner support structure **100** takes up, such as the area of the base member **120**. Variation in the angle **149** may be utilized to position the top support surface so that it is not directly above the bottom of the support frame and/or the base member **20**. One of ordinary skill in the art may be able to calculate the angle in order to place the bottom of the support frame in the desired position relative to the top surface. In other embodiments, the top support surface **110** may be positioned partially over the bottom of the support frame/base member **20**.

As illustrated in FIGS. 1-2, the contact surfaces **130/160** may only extend to length **137**, which may be a portion of the height of support structure **100**. The contact surfaces **130/160** may begin at a length of **136** from the bottom of the support structure **100**. By beginning at length **136**, the contact surfaces may avoid interfering with any protrusions at the base of the wall that the contact surfaces **130/160** contact. For example, length **136** may be greater than the height of the rim or curb of the basin in a shower stall such as curb **40/50** illustrated in FIGS. 6-7. Length **136** may be 3-12 inches tall. More specifically length **136** may be about 7 inches tall. Length **136** and length **137** may be combined to be a suitable height for utilizing the corner support. For example, in a shower stall use, length **136** and **137** may be combined to be 8-18 inches. More specifically, length **136** and **137** may be combined to be about 13-14 inches tall.

As the contact **130/160** surfaces may not extend to the bottom of the support frame, elements of the support frame may flare out in order to connect to the contact surfaces. As such, the exterior wall **140** may have wings **152/162**. The wings **152/162** include a portion of the exterior wall **140** near the top that attaches to contact surfaces. As illustrated in FIGS. 1-2 wings **152/162** may flare out from exterior wall **140** in order to connect the exterior wall **140** to the contact surfaces **130/160** respectively. The contact surface **130/160** and the exterior wall **140** may intersect at a transitions **144/146** respectively. In various embodiments, transitions **144/146** may be round transitions from contact surfaces **130/160** to exterior wall **140**. In other embodiments, transitions **144/146** may be flat transitions.

FIG. 3 illustrates a top view of the corner support **112**. As shown herein the texture grooves **112** (also discussed above) may extend across the top surface **100** providing increased friction/traction for anything that comes into contact with the surface. In accordance with various embodiments, as illustrated in FIG. 3, the exterior wall **140** may have a convex curvature extending away from top surface **110**. Similarly illustrated in the bottom view of FIGS. 4 and 5, the corner support **100** may be formed in a shape that is a fraction of a circle. While the contact surfaces **130/140** may be perpendicular (or custom formed to the specific angle between two walls where the corner support **100** will be used) as indicated by angle **220**, the shape of the structure between these two walls may form the arcs of a circle extending out (the corner support **100** may also be other shapes such as square, triangular, oval, or any unique and custom profile.) For example, from transition **135** out to interior wall **170** may be radius **230**. From transition **135** out to exterior wall **140** may be radius **240**. Radius **230** may be sufficient to clear any protrusion from the various walls adjacent to the corner support **100**. Radius **240** may be sufficient to provide enough surface area to support the device and also enough surface area to provide sufficient traction from a traction pad to keep the corner support device **100** from sliding away from the walls. In

5

various examples, radius **230** may be between 2 and 9 inches. More specifically, radius **230** may be between 5-6 inches. In various examples, radius **240** may be between 4 and 12 inches. More specifically, radius **240** may be between 8-9 inches. In one specific example, radius **230** may be about 5.5 inches and radius **240** may be about 8.3 inches.

In accordance with various embodiments, the angle **210** between side walls **150** and **180** may be less than the angle **220** between contact surfaces **130** and **160**. By having the angle **210** between side walls **150** and **180** be less than the angle **220** between contact surfaces **130** and **160**, the side walls may avoid interfering with any protrusions as the base of the shower stall. In one example, the angle **210** between side walls **150** and **180** may be from 10-80 degrees. More specifically, the angle **210** may be 40-60 degrees. In one specific example, the angle **210** may be 50 degrees.

By forming the corner support in a circular shape (or at least a portion of a circular shape) that floor area that the corner support **100** takes up is minimized while the contact area of the corner support with the floor is maximized. This achieves a good balance between usefulness and taking up an efficient amount of space in the corner where the device is utilized.

In accordance with various embodiments, as illustrated in FIG. 6 and alluded to above, a corner support structure **100** may be utilized in any situation in which two walls come together, such as wall **30** and wall **60**. The corner support structure **100** may lean against the walls **30/60** near the location in which they meet. The corner support structure **100** may also be supported by a floor **20**. At the top of the corner support structure **100**, a support surface **110** may be suitably located to support an object on the top of the corner support structure **100**. As illustrated in FIG. 6 the object may be a person's leg **10**. It may be noted that the corner support structure **100** may be operable to support any object however as the figures utilize a shower stall as an example location for use of the corner support, the example object will be discussed herein with reference to a person's leg **10**.

The person's leg **10** may create a downward force, illustrated by arrow **D** in FIG. 6, on the corner support structure **100**. The resultant forces of the corner support structure **100** against the walls and floor are represented by arrows **A**, **B**, and **C**. Side surfaces of the corner support structure **100** are forced against the walls **30/60** along arrows **B** and **C**. A downward force drives the bottom of the corner support structure **100** against the floor. The downward force **D** is applied against the top support surface **110**. However, according to various embodiments and further discussed herein, the top support surface may not be located directly above the bottom of the corner support structure **100** where the downward force **A** is located. Nonetheless, the geometry of the corner support structure **100** allows the unit to maintain its position without slipping.

In accordance with various embodiments, as illustrated in FIG. 7, the corner support structure **100** may include a contact surface **130** located on the vertical side of the corner support structure **100**. The contact surface **130** may be located such that it may contact the vertical wall **30**. The contact surface **130** may connect with top support surface **110**. In various embodiments, the support surface **110** and the contact surface **130** may be perpendicular. However, in other embodiments, top support surface **110** may not be perpendicular to contact surface **130** as it may be more or less than 90 degrees offset from the contact surface **130**.

As shown in FIG. 7, the corner support structure **100** may further include a base element **120**. Base element **120** may be positioned at the bottom of the corner support structure **100**.

6

In one embodiment, base element **120** may be in direct contact with the floor. In another embodiment, base element **120** may include traction pad **122**, which may in turn be in direct contact with floor **20**. In yet another embodiment, the bottom of corner support structure **100** may be in direct contact with the floor **20** or the bottom of the corner support structure **100** may include a traction pad.

In high friction environments, the contact surface, base member, or the corner support structure may be configured without a traction and contact the structural features of the environment directly, such as contact surface **130** directly against wall **30**. However, in low friction environments, such as a shower stall, where water on hard surfaces makes slipping of the corner support structure **100** more likely, the contact surface, base member, or the corner support structure may include a traction pad, with the traction pad making direct contact with the environment support features such as traction pad **132** directly against wall **30**.

In accordance with various embodiments, as illustrated in FIG. 7, a side wall of the corner support structure **100** is offset from the contact surface **130** according to relative position **134**. This relative position **134** is greater than the typical structural features that protrude out from wall **30** such as a base board **50**. Also shown in FIG. 7, the contact surface **130** may not extend all the way from the bottom of the support frame surface **130** to the floor **120**. Instead, the end of the contact surface **130** may be offset from the bottom of the support frame as indicated by relative position **136**. It may be noted that the relative positions **134** and **136** may be adjusted to any distance such that the bottom portion of the corner support **100** avoids contact with protrusions from walls **30/60** such as base boards **50/40** (e.g. the raised portion of a shower basin as specifically shown in **50/40** of FIGS. 6-7).

In accordance with various embodiments, as illustrated in the cross section of FIG. 8, as discussed above, the corner support structure **100** may be located in the corner of two walls **20/30** with traction pads **162/132** exerting a force against walls **20/30** along arrows **B** and **C** respectively. As illustrated herein, the exterior wall **140**, the contact surface **130**, and the contact surface **160** form the sides around volume **190** (also shown in FIG. 10). Volume **190** may be formed as a part of a straight tooling pull of the mold that may form the corner support platform **100**. In accordance with various embodiments, as illustrated in FIG. 9, the bottom of the support frame and/or the base element is offset (i.e. not in contact with) the base boards **50/40**. This cross section also highlights the embodiment in which interior wall **170**, exterior wall **140**, and side walls **180/150** together form the volume **195** (also shown in FIG. 10). Volume **195** may be formed as part of a straight tooling pull of the mold thus forming a useful device while simplifying manufacturing.

In accordance with various embodiments, the corner support **100** may include a traction pad such as those illustrated in FIGS. 11A-11D. For example, a circular traction pad **132A** and circular traction pad **132B**, shown in FIG. 11A, may be adhered to the face of the contact surface **130** and the contact surface **160** respectively. In another example, dual strips of traction pad such as traction pads **132B** and **162B**, shown in FIG. 11B, may be adhered to the face of the contact surface **130** and the contact surface **160** respectively. In another example, a plurality of circular traction pads such as traction pads **132C** and **162C**, shown in FIG. 11C, may be adhered to the face of the contact surface **130** and the contact surface **160** respectively. In another example, rectangular traction pads such as traction pads **132D** and **162D**, shown in FIG. 11D, may be adhered to the face of the contact surface **130** and the contact surface **160** respectively. As discussed above and

7

similarly illustrated in FIG. 7, the base member 120 may similarly include a traction pad 122. This traction pad may be similar in shape to those discussed above or as shown in FIG. 7, the traction pad 122 may be formed the same shape as the base member 120 (while not shown traction pads 132/162 may likewise take the shape of their respective surfaces). The traction pads 122, 132, and 162 may cover a substantial area of the contact surfaces 122/130/160, such as more than half of their respective surface area. In other embodiments, the traction pads 122, 132, and 162 may cover very little of the surfaces 120/130/160, such as less than a quarter. Alternatively the pads may also occupy any range in-between.

The traction pads 122/132/162 are located in areas that touch the surrounding support structure, such as the shower walls 30/60 and the shower floor 20. As such, the traction pads 122/132/162 may be specifically selected to limit the ability of the contact surfaces 130/160 to slip relative to the surrounding support structure which they contact such as shower walls 30/60 or shower floor 20. The traction pads may be made from any traction improving material. For example, when used in a wet environment with hard surfaces such as a shower, the traction pads may be formed from a nonslip material such as neoprene rubber, but any material may be used. On other surfaces such as carpet more aggressive traction cleats may be utilized. In accordance with the various embodiments discussed herein, any traction improving surface may be utilized.

The corner support structure as described herein may be formed using plastic materials including, but not limited to, polyethylene (PE), polypropylene (PP), polyvinyl chloride (PVC), acrylonitrile butadiene styrene (ABS), poly carbonate (PC), polyamide (PA), polybutylene terephthalate (PBT), and so on. In various embodiments, the corner support structure may be manufactured using any process including, but not limited to, plastic injection molding, vacuum forming, 3d printing, machining, and so on.

In accordance with one specific example of the corner support structure 100, a base assembly comprises a base mechanically coupled to a base pad. The base pad has the shape of an inner arc mechanically coupled to an outer arc by two lines connecting the inner arc to the outer arc. The base is mechanically coupled to a support frame. The support frame has the shape of a partially rounded front portion mechanically coupled to a side portion. The side portion is mechanically coupled to side pads that can support the support frame against a wall. The side portion and the front portion are mechanically coupled to a top portion. The top portion is mechanically coupled to a foot rest surface. The base is injection molded acrylonitrile butadiene styrene (ABS). The base pad may be a die cut 1/8 inch thick adhesive backed non-slip neoprene rubber. The foot rest surface comprises shallow ribs for non-slip. The side pads may be two die cut 1/8 inch thick adhesive backed non-slip neoprene rubber pads. In accordance with various embodiments, one or more of the elements of the support platform may be injection molded ABS. For example the base member and/or the support frame may be injection molded. While in some embodiments the base pads and side pads may be applied to the support platform structure with an adhesive, in other embodiments, the base pads and side pads may be formed as part of the device during the injection molding process. For example, the base pads and side pads may be insert molded or over-molded into the base member and support frame respectively during the injection molding process.

It should be noted that all directional and/or dimensional references (e.g., upper, lower, upward, downward, left, right, leftward, rightward, top, bottom, above, below, front, back,

8

rear, forward, backward, rearward, inner, outer, inward, outward, vertical, horizontal, clockwise, counterclockwise, length, width, height, depth, and relative orientation) are only used for identification purposes to aid the reader's understanding of the implementations of the disclosed invention(s), and do not create limitations, particularly as to the position, orientation, use, relative size or geometry of the invention(s) unless specifically set forth in the claims.

Connection references (e.g., attached, coupled, connected, joined, and the like) are to be construed broadly and may include intermediate members between a connection of elements and relative movement between elements. As such, connection references do not necessarily infer that two elements are directly connected and in a fixed relation to each other.

We claim:

1. A corner support comprising:

a support platform having a top support surface, with the support platform having two sides that are positioned to contact two perpendicular walls which are each perpendicular to the floor;

a support frame which connects to the top support surface such that the bottom of the support frame and the top support surface are not aligned but are offset from one another such that the area directly below the top support surface is not occupied by the bottom of the support frame, wherein the support frame comprises one or more walls connecting to and extending from each exterior side of a perimeter of a base member, wherein the bottom of the base member is the only contact with the floor and a first wall of the one or more walls is substantially vertical and a second wall which opposes the first wall extends from the base member at an angle up to the top of the support platform.

2. A corner support of claim 1, wherein the support platform extends away from the first wall.

3. A corner support of claim 2, wherein the two sides connect to the second wall.

4. A corner support of claim 1, wherein the two sides, the support platform, and a plurality of the walls of the support frame form a first hollow cavity and the walls of the support frame form a second hollow cavity within the support frame such that the corner support is formable with a straight pull mold.

5. The corner support of claim 1, wherein the two sides include traction pads which are configured to contact the two perpendicular walls respectively and wherein the traction pads are configured to limit the downward movement of the two sides relative to the two perpendicular walls.

6. The corner support of claim 5, wherein a face of at least one of the sides includes a recessed area for receiving one of the traction pads.

7. The corner support of claim 1, wherein the top support surface includes a plurality of recessed grooves.

8. The corner support of claim 7, wherein the plurality of recessed grooves are separated by shallow ribs forming a non-slip surface to support a foot.

9. The corner support of claim 1, further comprising a base member which is connected to the bottom of the support frame and configured to contact a floor.

10. The corner support of claim 9, wherein the base member includes a traction surface that is configured to contact the floor.

11. The leg support of claim 10, wherein the traction surface is defined by a base pad that includes an adhesive backed non-slip neoprene rubber.

12. The corner support of claim **1**, wherein the support frame has a convex surface connecting the two sides.

13. The leg support of claim **12**, wherein the convex surface is a part of the outer wall.

14. The leg support of claim **1**, wherein the base module is injection molded acrylonitrile butadiene styrene.

* * * * *